

**Requirements concerning graphic materials**

1. One label in one file – explicitly marked (explicit name for each file).
2. Files in composite PDF format in the CMYK colour model with key colours saved as additional colours of Pantone; the design centred on the page. Pantone colours have to be appropriately named in accordance with the Adobe's book of colours (CMYK colours acceptable; printout in CMYK technology).
3. No framing of the weld test die in PDF – potential registration marks outside the net area.
4. All the texts converted into curves.
5. PDF page format – gross format of the label, i.e. dimensions of the label + bleeds of min 1,5 mm from each side (NOTE! The label has to be centred in the file!)
6. Graphic elements of the label have to be placed no less than 1,5 mm from its edge.
7. Preparation of additional colours, available in the Indigo technology
  - a) white overlay – additional (spot) colour layer „W” with the option of overprint,
  - b) grey (P431C) – additional (spot) colour layer „G”.
8. Information on hot stamping:
  - a) Minimum line thickness HS 0,2 mm (approx. 0,5 point).
  - b) Minimum text size 3 mm (8 points).
  - c) We accept that, because of the HS technology, a displacement of HS elements towards printed elements can amount to +/- 1 mm.
  - d) Smaller text size may be used (min 6 points), but it may cause „nailing up” of the text eyes and frayed edges. If it comes to lines, it should not amount less than 0,2 mm.
  - e) Files containing hot stamping elements should be sent also in an editable format (ai, eps) with hot stamping elements explicitly marked.